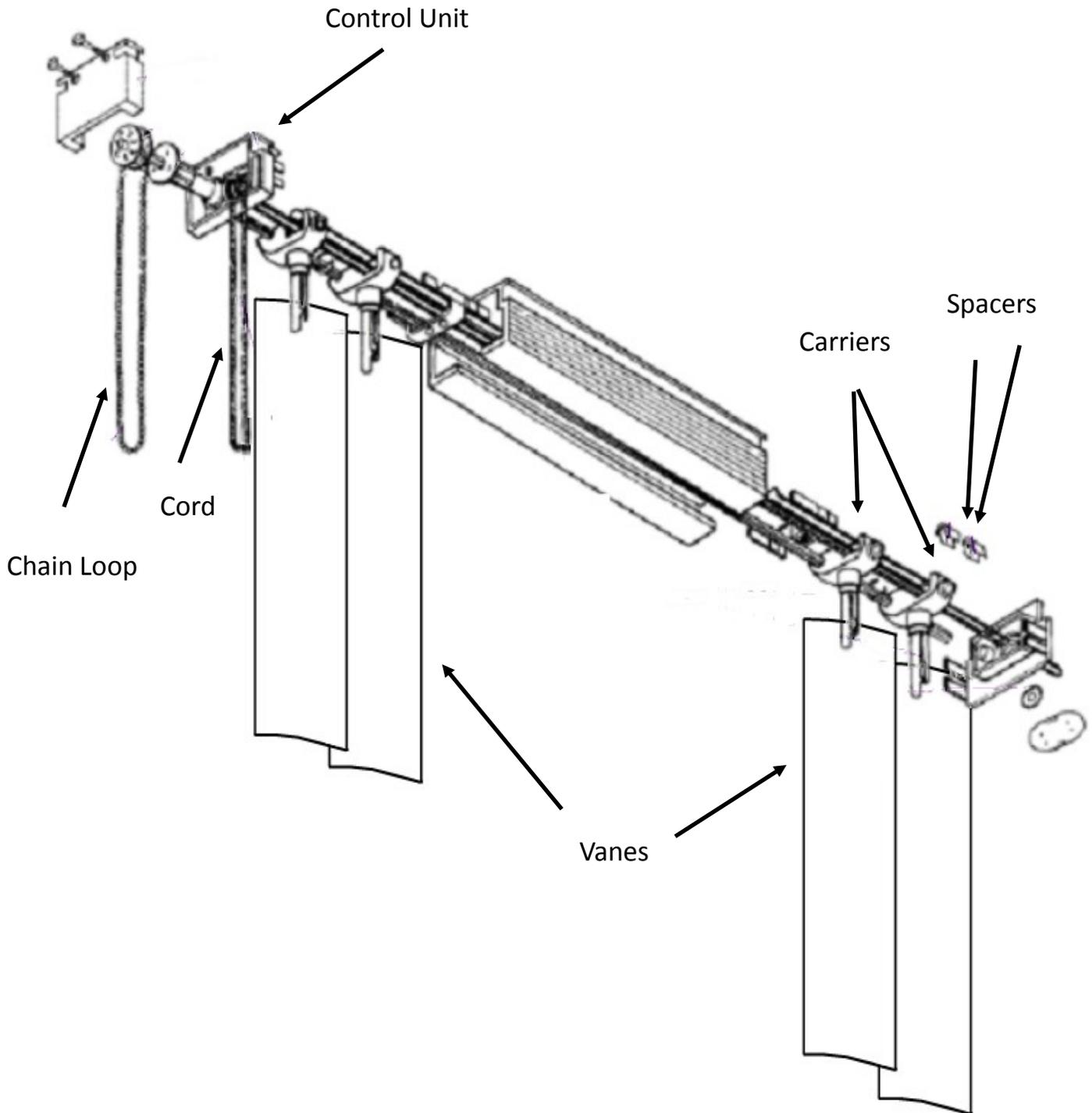|	
General:	Assembled by A&I Manufacturing, Inc. **Environmentally safe.**
Curved Vanes:	3.50" ± 1/16 louver width; 0.024" ± 0.002" louver thickness, Foam composite.
Traversing:	Vertical blinds shall traverse on self-lubricating wheels to reduce draw force, via use of 2.0 mm polyester cord to travel the entire length of the head rail.
Valance (Optional):	Standard, with Dust Cover, Executive, 5" returns for outside mount, 3" returns for inside mount.
Rotation:	A #10 nickel-plated steel bead chain loop 180° rotation to each vane stem simultaneously through a gear system in the control housing by turning tilt rod actuating a plastic worm and spur gear assembly in each vane carrier. System shall keep louvers fixed until reset by controls.
Head Rail:	Headrail channel shall be of anodized aluminum alloy 1¾" wide x 1¼" high x .040" minimum wall thickness. The headrail will extend the width of the blind. The channel is available in baked enamel white.
End Controls:	Each headrail channel shall be equipped with end control housings made of high quality plastic. End controls shall be covered to enclose sprockets and rotation rod ends. End controls shall have rollers or traverse cord to allow extended cord life and ease of operation.
Carriers:	Each carrier is made of high quality plastic made by DuPont or equivalent. It features an independent self-aligning clutch mechanism in each louver carrier, allowing less friction for self alignment. The shaft walls of the carrier are made of reinforced plastic for strength. The vane stem is made of clear plastic and shall be centered, allowing the track to be reversible. Louvers shall rotate 180° by a 4 prong pinion rod.
Spacing:	Heavy duty self-lubricating plastic link system. Normal spacing is a minimum of 3/8" less than louver width.
Installation Brackets:	Inside or outside snap-in brackets. Intermediate brackets spaced no wider than 36" apart.
Sizes:	Outside mounted window coverings will be made to exact ordered measurements. Inside mounted window coverings will have ½" deducted at the factory from width. *See Product Limits.*

Product Limits

Controls (Manual)	Min. Width	Max. Width	Min. Drop	Max. Drop
One Way Stack Left	9"	192"	10"	*144"
One Way Stack Right	9"	192"	10"	*144"
Center Open	12"	192"	10"	*144"

Maximum Sq. Footage *192 Sq. Ft. Under Warranty

* Exceptions Available Upon Request

WARNING — Cords on window covering products present a potential strangulation hazard. For child safety, consider cordless alternatives or products with inaccessible cords. SAFLAB-3 04/2013   ANSI/WCMA 5.1.4

ADVERTENCIA — Las cuerdas y cadenas y persianas presentan un peligro de estrangulación. Para la seguridad de los niños, considere alternativas sin cuerdas o productos con cuerdas y cadenas inaccesibles. SAFLAB-3 04/2013   ANSI/WCMA 5.1.4

A&I Manufacturing Inc.
Specification Sheet

Control Unit

Spacers

Carriers

Cord

Chain Loop

Vanes

A&I Manufacturing Inc.
Specification Sheet

- ☐ Bright White: V4901
- ☐ White: V4902
- ☐ Pearl: V5206
- ☐ Oak: V5254
- ☐ Mahogany: V5257
- ☐ Teak: V5258
- ☐ Walnut: V5259